

## 2004 FILLER SPRAY

ONE-PACK FILLING PRIMER SURFACE



Car refinish



Ready-to-use



Shake before use

### Description and Use

One-component primer, traditional type, provides full insulation of polyester putties and old paints; it is an excellent base for the further final painting.

It features high covering power, fast hardening, easiness of sanding.

Suitable for small repairing when there is no use of the oven.

### Substrate preparation

Surfaces must be dry, clean, dust free and made slightly rough by sanding.

### Application

#### Application method:

- Spray at 20-25 cm from surface.

#### Product preparation:

Shake the can thoroughly for 3 minutes before using it.

#### Recommended thicknesses:

60-70  $\mu\text{m}$  dry film. Apply 2 or 3 coats allowing 3-5 minutes between them.

#### Sanding:

After 2 hours at 20°C.

#### Recoating:

After 3-4 hours.

It is recommended to smooth down the primer with fine sandpaper before the application of the top coat.

### Storage life

If stored in a cool, dry place, away from sources of heat and sheltered from sunlight, in its sealed original packaging, the product has a shelf life of 12 months. Check the product's shelf life by referring to the production batch number shown on the packaging. The batch number is made of eight numeric characters in which the first four digits identify the year and month of production. Once the product has expired, it must be disposed of in accordance with the current legislation.

## Technical features

Colour	grey - dark grey
Binder	modified nitro-cellulose
Practical cover rate *	0.2-0.4 m <sup>2</sup> per one spray can, according to the applied thickness
Air drying per 60-70 µm thickness	10 minutes, dust-free
	40 minutes, through drying
EU limit value of VOC content (Directive 2004/42/EC)	Category B/e, SB: VOC max 840g/l product VOC < 840g/l
* The cover rate is calculated on the suggested thickness and applied on plane and regular surfaces.	
The data are measured at a temperature of 20°C and 65% R.H.	

## Warnings

- For professional use only.
- Always refer to the safety data sheet for the relevant products.
- Solvents or thinners used for cleaning tools, as well as any product residues, must not be released into the environment or poured down domestic drains. The recipient/product/thinner or cleaning solvent must be disposed of in accordance with national regulations.
- It is recommended to acquire all the material required to finish the work of the same batch.
- The information provided on this technical datasheet is based on our technical and practical knowledge and experience. The technical data refer to the average characteristics of the basic product and are determined under controlled laboratory conditions. The variability of the raw materials available on the market can lead to slight deviations in the declared values. It is therefore necessary for the purchaser/user to personally verify, before application, the suitability of the product for the intended use, in particular when different batch numbers of the same material are used in the same work/site.

The above mentioned data are meant to facilitate our customers in the use of our products. IMPA is not responsible for applications of products carried out beyond its direct control. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE at [assistenza.tecnica@impa.it](mailto:assistenza.tecnica@impa.it).