

# MARINER WL

# 3578.

## Polyester mastic reinforced with glass fibres

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### Description and uses

Mastic based on unsaturated polyester resins and glass fibres featuring good mechanical resistance, low shrinkage and very good spreadability. It is particularly recommended for filling up edges and bends, filling and for gluing boats longerons and bulkheads in the production of fibreglass hulls.

### Technical data

Colour	: light blu
Binder	: mixture of polyester resin
Specific gravity *	: part "A" : 1.40 kg/l ( ± 0.03)
Viscosity*	: part "A" : thixotropic paste
Hardener	: liquid code 4409
Curing ratio	: 100 parts of "A" + 2 parts of "B" by weight
Gel time*	: 22 minutes ± 3 minutes
Complete polymerisation *	: after 24 hours
Storage life *	: 6 months in original sealed container.

\* Data recorded @ 20°C (68°F).

### Application note

Suitable substrates	: Fiberglass raw or sanded.
Surface preparation	: Surfaces to be filled must be dry, clean, without dust or grease, and made rough by sanding.
Application method	: spatula

To use the mastic, add the hardener according to the recommended ratio.

Stir thoroughly the two components and apply making a light pressure on the spatula, to get a better adhesion.

**NOTE:** Avoid to apply when temperature is below + 10°C (50°F).

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