

## 2007 ALLUMINIO RUOTE SPRAY

ALUMINUM ACRYLIC ENAMEL



Car refinish



Ready-to-use



Shake before use

### Description and Use

ALLUMINIO RUOTE SPRAY is a high quality acrylic enamel, with very fast drying and high coverage. It is particularly suitable for painting vehicle rims.

### Substrate preparation

#### IRON SURFACES:

- Take off any trace of rust, iron scale, grease and moisture by sand-blasting SA2.5 grade; otherwise, carry out a careful mechanical cleaning followed by solvent degreasing.
- Apply, as per the technical data sheet, primer FONDO R.E. code 1827 or sandable primer STAR PRIME HT code 1543 or EQUALIX HS cod. 1513.

#### ALUMINIUM AND LIGHT ALLOYS:

- Suitable UNIPRIMER SPRAY code 2001.

In case of existing finishes make an adhesion test.

### Application

#### Application method:

- Spray at 25-30 cm from surface.

#### Product preparation:

Shake the can thoroughly for 3 minutes before using it.

#### Recommended thicknesses:

30-40  $\mu\text{m}$  dry film.

### Storage life

If stored in a cool, dry place, away from sources of heat and sheltered from sunlight, in its sealed original packaging, the product has a shelf life of 12 months. Check the product's shelf life by referring to the production lot shown on the packaging. The lot number comprises of eight numeric characters in which the first four digits identify the year and month of production. Once the product has expired, it must be disposed of in accordance with current legislation.

## Technical features

Color	aluminum
Appearance of the dry film	glossy
Binder	acrylic resins
Practical cover rate *	1.0-1.5 m <sup>2</sup> per one spray can
Air drying	5 minutes, dust free
	15 minutes, touch dry
	1 hour, through drying
EU limit value of VOC content (Directive 2004/42/EC)	Category B/e, SB: VOC max 840g/l product VOC < 840g/l
* The cover rate is calculated on the suggested thickness and applied on plane and regular surfaces.	
The data are measured at a temperature of 20°C and 65% R.H.	

## Warnings

- For professional use only.
- Always read the safety datasheet before use.
- Dispose of contents / container in accordance with national regulations.
- It is recommended to acquire all the material required to finish the work of the same batch.
- The information provided on this technical datasheet is based on our technical and practical knowledge and experience. The technical data refer to the average characteristics of the basic product and are determined under controlled laboratory conditions. The variability of the raw materials available on the market can lead to slight deviations in the declared values. It is therefore necessary for the purchaser/user to personally verify, before application, the suitability of the product for the intended use, in particular when different batch numbers of the same material are used in the same work/site.

The above mentioned data are meant to facilitate our customers in the use of our products. IMPA is not responsible for applications of products carried out beyond its direct control. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE at [assistenza.technica@impa.it](mailto:assistenza.technica@impa.it).