

1511 BODY OC

SOUND DEADENER, ANTI-STONE PROTECTIVE,
RECOATABLE



Car refinish



Spray



Shake before use

Advantages

- Recoatable
- Good protective power

Description and Use

Soundproofing, stone-chip resistant coating for use in car refinish and industry applicable by spray on any part where protection is needed against corrosion and hitting stones, together with a good sound deadener effect.

It features fast drying, good adhesion and high protective power; after drying, it can be recoated with any type of finishing coat.

Substrate preparation

Surfaces must be dry, clean, dust free and made slightly rough by sanding.

Application

Application method:

- special spry gun for sound deader compound at 3-4 bar pressure, operating at 20 cm. approx. from surface. The greater or lesser texture can be obtained varying the air pressure or by changing the nozzle, as in the case of our DISPRAY gun.
- Dilute with DILUENTE NITRO ANTINEBBIA (cellulose thinner) code 1616, to obtain a more smooth textured surface.

Storage life

If stored in a cool, dry place, away from sources of heat and sheltered from sunlight, in its sealed original packaging, the product has a shelf life of 12 months. Check the product's shelf life by referring to the production lot shown on the packaging. The lot number comprises of eight numeric characters in which the first four digits identify the year and month of production. Once the product has expired, it must be disposed of in accordance with current legislation.

Technical features

Color	white-black-light grey-dark grey
Binder	alkyd resins
Appearance of the dry film	semiglossy, embossed textured effect
Specific weight	1.29 kg/l (± 0.02)
Viscosity	12000-15000 mPas Brookfield rpm 5 s 8
Practical cover rate *	3-4 m ² /kg referred to thickness of 200-300 µm
Air drying time (20°C - 65% RH) with thickness of 200 µm	30 minutes, dust-free
	24 hours, through drying
Recoatable	after 30 minutes, with any kind of car paint.
EU limit values for VOC content (Directive 2004/42/EC)	Category B/e: VOC max 840g/l product VOC < 840g/l
AFNOR NF T 36-005 classification	Family I - Category 4a
* The cover rate is calculated on the suggested thickness and applied on plane and regular surfaces.	
The data are measured at a temperature of 20°C.	

Warnings

- For professional use only.
- Always read the safety datasheet before use.
- Dispose of contents / container in accordance with national regulations.
- It is recommended to acquire all the material required to finish the work of the same batch.
- The information provided on this technical datasheet is based on our technical and practical knowledge and experience. The technical data refer to the average characteristics of the basic product and are determined under controlled laboratory conditions. The variability of the raw materials available on the market can lead to slight deviations in the declared values. It is therefore necessary for the purchaser/user to personally verify, before application, the suitability of the product for the intended use, in particular when different batch numbers of the same material are used in the same work/site.

SHAKE WELL THE CAN BEFORE USE.

The above mentioned data are meant to facilitate our customers in the use of our products. IMPA is not responsible for applications of products carried out beyond its direct control. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE at assistenza.technica@impa.it.