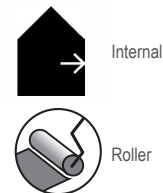
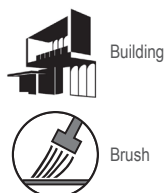


## 1376 XMACCHIA PLUS

ODOURLESS SMOKE-RESISTANT SOLVENT FINISH



### Advantages

- Opaque white paint
- Low odor
- For difficult and resistant stains

### Description and Use

Finish for interiors based on special resins in odourless solvent, with excellent insulating properties.

Covers and insulates nicotine, soot, grease and dry moisture stains.

The product features a matt finish, excellent washability, good adhesion and high hiding power.

XMACCHIA PLUS represents the ideal solution for rooms open to the public such as bars, restaurants, kitchens, roast-meat and take-away food shops, rooms which have fireplaces or areas near radiators.

It can be applied on lime-cement float finished plaster, cement mortars in general, gypsum and plasterboard substrates that have been suitably treated.

### Substrate preparation

Prepare the well-cleaned and brushed substrate by removing all traces of dust or dirt and fragments of old paint.

It is good practice to wash the surface with soap and water before application, to remove oil or grease stains.

In case of mould or algae growth, carry out a treatment with DECISO code 0610.

On plaster, level any unevenness with a suitable levelling compound, and allow the treated areas to rest; fill and rub down holes, cracks and crackles with IMPASTUK UNIVERSAL EXTRA code 0401.

Then apply one or two coats of XMACCHIA PLUS.

### Application

#### Application method:

- brush
- roller

#### Product preparation:

Mix to achieve even colour and consistency.

Dilute with 1663 DILUENTE SINTETICO INODORE max 5% by weight/volume.

#### Recoating:

Wait 6-8 hours between the two applications.

## Storage life

If stored in a cool, dry place, away from sources of heat and sheltered from sunlight, in its sealed original packaging, the product has a shelf life of 12 months. Check the product's shelf life by referring to the production lot shown on the packaging. The lot number comprises of eight numeric characters in which the first four digits identify the year and month of production. Once the product has expired, it must be disposed of in accordance with current legislation.

## Technical features

Color	white
Binder	acrylic-vinyl-toluene
Appearance of the dry film	matt
Specific weight	1.42 kg/l ( $\pm$ 0.02)
Viscosity	2000-2500 mPa.s Brookfield rpm 10 s 7
Indicative actual yield	3-4 m <sup>2</sup> /l (2 layers. on substrates of average absorbance)
Air drying (20°C - 65% RH)	2-3 hours, dry to touch
	24 hours, through drying
EU limit values for VOC content (Directive 2004/42/EC)	Category A/i, SB: VOC max 500g/l product VOC < 500 g/l
The data are measured at a temperature of 20°C.	

## Warnings

- Product recommended for expert users.
- It is recommended to acquire all the material required to finish the work of the same batch.
- The information provided on this technical datasheet is based on our technical and practical knowledge and experience. The technical data refer to the average characteristics of the basic product and are determined under controlled laboratory conditions. The variability of the raw materials available on the market can lead to slight deviations in the declared values, in the colour and in the aesthetic effects obtained. It is therefore necessary for the purchaser/user to personally verify, before application, the suitability of the product for the intended use, in particular when different batch numbers of the same material are used in the same work/site.

The above mentioned data are meant to facilitate our customers in the use of our products. IMPA is not responsible for applications of products carried out beyond its direct control. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE at [assistenza.technica@impa.it](mailto:assistenza.technica@impa.it).