

# BLASTER LUCIDO

1386.

Anti-rust alkyd-urethane gloss enamel

30/07/18 rev.02



## Description and use

High quality gloss enamel formulated with alkyd-urethane resins, easy to apply, with good distension, high resistance to abrasions and scratches, and good anticorrosion properties.

BLASTER LUCIDO is suitable for painting directly on iron, on wooden items previously treated, placed both indoors and outdoors, on industrial structures, etc.

The product can be coloured using ADVANCE HT tinting system code 1895.

## Technical data

Colour	: see catalogue
Dry film appearance	: glossy 80 ÷ 90 <i>gloss</i> (Gardner 60°)
Viscosity	: 30 ÷ 40 <i>seconds</i> ISO-DIN Cup # 8
Indoor Air Quality	: Class A+ (UNI EN ISO 16000-9:2006)
Practical cover rate*	: 6 ÷ 8 <i>m²/kg</i> per two coats
Storage life	: 24 months in original sealed container

\*The cover rate is calculated on the suggested thickness and applied on plane and regular surfaces.

**NB:** Data recorded @ 20°C (68°F).

The product is compliant with Directive **2004/42/CE-IIA(i)** maximum VOC limit value: 500 *g/l* (2010)

## Application note

Substrate preparation	: <u>IRON SURFACES:</u> take off any trace of rust, iron scale, grease and moisture; remove non-adhering old paints by sanding. In case of particularly damaged surfaces, carry out a first treatment with KELA RUST code 1412; then apply two coats of BLASTER LUCIDO code 1386. When a cycle with high anti-corrosion protection features is required, apply a first coat of anti-rust OXITE code 1010. <u>WOODEN SURFACES:</u> sand down and prepare the surface by applying FONDOPAC EXTRA code 1002, or WOOD PRIMER code 0641. <u>LIGHT ALLOYS and PVC:</u> degrease with DILUENTE NITRO ANTINEBBIA code 1616, sand down slightly and apply PRIMING COAT code 1243.
Product preparation	: Stir well to achieve even colour and consistency.
Application method	: - brush - roller
Reduction	: max. 5% with ACQUA RAGIA (White Spirit) code 1602 or DILUENTE SINTETICO (synthetic thinner) code 1603.

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Suggested thickness : 50 ÷ 60  $\mu$ m dry film, applying two coats

Air drying (20°C - 65% RH) : Dust free : 30 ÷ 45 *minutes*  
Touch dry : 3 ÷ 4 *hours*  
Through drying : 24 *hours*

Recoatable : wait 12 ÷ 14 hours between coats

**NOTE:** High environment humidity and excessive thickness may delay hardening of the applied film.

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.