

# XMACCHIA

# 0648.

## Super-washable smoke-resistant water-finish

18/02/19 rev.02

### Description and use

XMACCHIA is a water-borne paint for interiors with high insulating and hiding power, ideal for painting walls with stains made of smoke, nicotine, coffee, tea, grease and markers writing. It can be applied on plaster, cement, plasterboard, brickwork.

### Technical data

Colour	:	white
Binding	:	vinyl dispersion
Specific gravity	:	1.43 kg/l ( ± 0.02)
Viscosity	:	9000 ÷ 11000 mPa.s Brookfield
Classification UNI EN 13300:2002	:	Wet-scrub resistance: Class 1 (ISO 11998:2006) Hiding power: Class 3 at a spreading rate of 10 m <sup>2</sup> /l (ISO 6504-3:2007) Specular gloss: 85°, extra mat <5 (ISO 2813)
Practical cover rate*	:	7 ÷ 8 m <sup>2</sup> /l per two layers.
Storage life	:	24 months in original sealed container.

\*The cover rate can change depending on the surface roughness and absorption, and according to the application method.

**NB:** Data recorded @ 20°C (68°F).

The product is compliant with Directive **2004/42/CE-IIA(a)** maximum VOC limit value: 30 g/l (2010).

### Application note

Substrate preparation	:	The underlying surface must be seasoned, non-chalking and clean (no grease, oil or other polluting agents). Wherever there are damaged surfaces, remove any efflorescence and non-adhering old paints. In case of mould or algae growth, carry out a treatment with DECISO code 0610, wash the wall and, when it is completely dry, apply RENOVO code 0600. On plaster, level any unevenness with a suitable levelling compound and allow the treated areas to rest. Fill and rub down holes, cracks and crackles with IMPASTUK UNIVERSAL EXTRA code 0401 or IMPASTUK POLVERE EXTRA code 0418. Once dried, continue applying one coat of BLOK FIX code 0633 reduced at 20% with water, and after 4 ÷ 5 hours proceed with the application of two coats of XMACCHIA.
Product preparation	:	Mix well to even colour and consistency.
Application method	:	- brush – roller - air mix spray gun

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- Reduction by volume : 15 ÷ 20% of water
- Air drying @ 20°C : Touch dry : 1 ÷ 2 hours
- Recoatable : wait 5 ÷ 6 hours between the two coats.

**NOTE:** Do not apply when the relative humidity exceeds 75%.  
Surface and ambient temperature must be above +5°C (41°F) and below 35°C (95°F).

**BEWARE OF FROST.** Store the product between + 5 and 35°C.

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.

This note replaces all the previous ones. Please, make sure to have the latest issue. The above mentioned data are meant to facilitate our customers in the use of our products. IMPA is not responsible for applications of products carried out beyond its direct control.

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